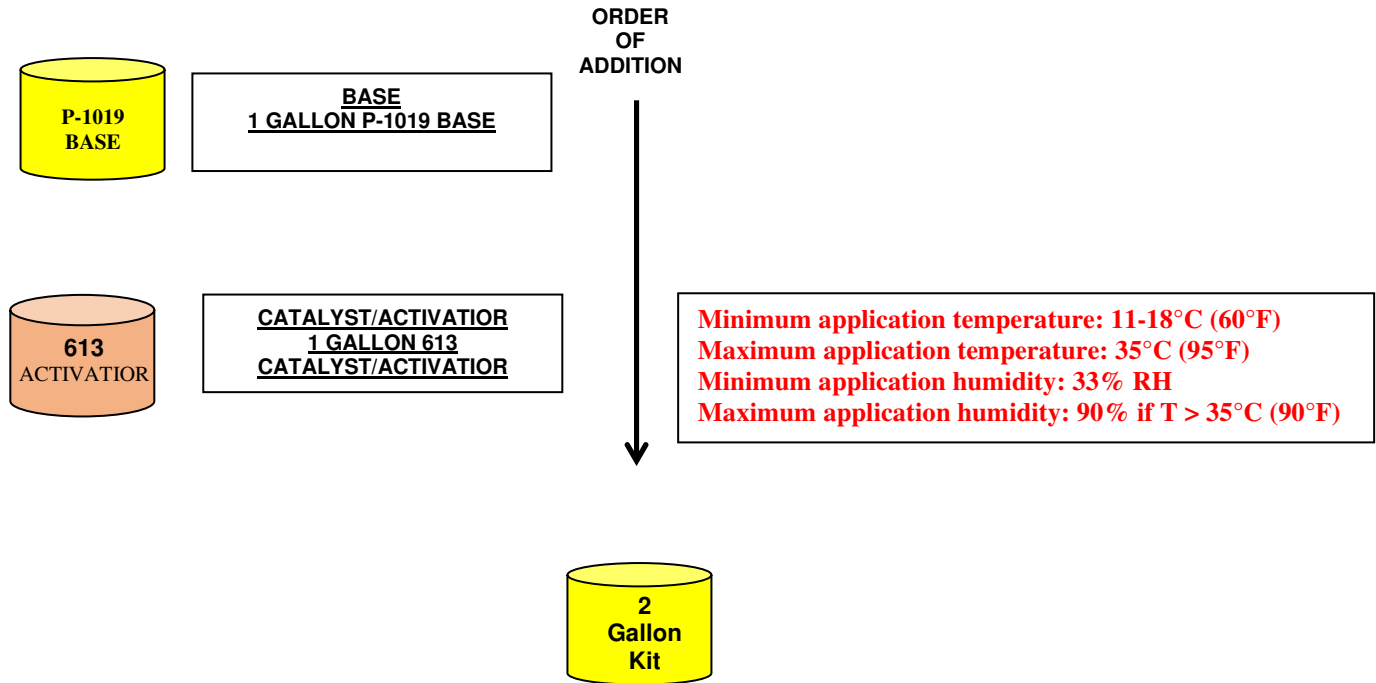


**P-1019 High Solids Epoxy Primer**



**MIXING INFORMATION:**

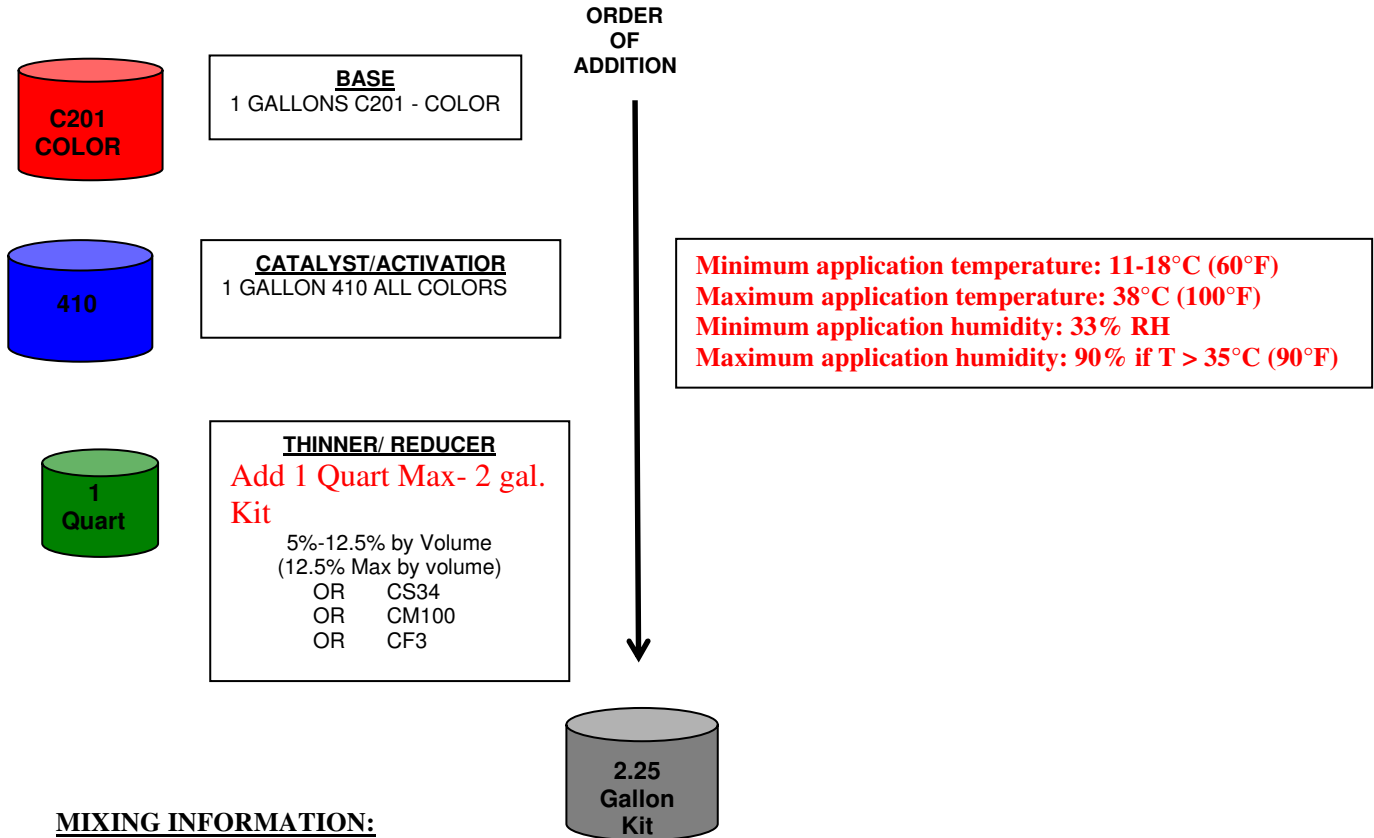
- PRESHAKE BASE 5 - 15 MINUTES
- ADD ONLY IN ORDER OF ADDITION
- STIR AS COMPONENTS ARE ADDED
- INDUCTION** NONE
- TRANSLUCENT YELLOW COLOR
- VISCOSITY** 21-28 SECONDS WITH EZ ZAHN CUP # 2
- MATERIAL SHOULD REMAIN UNDER AGITATION DURING THE ENTIRE APPLICATION
- DO NOT EXCEED POT LIFE FOR ANY MIX

**Dry Times @ 21° C 70° F**

Dust Free	Tack Free	Dry to Tape	Dry to Top Coat	Dry Hard	Full Cure
1 Hour	3 Hours	4 Hours	2.5 Hour	6 Hours	6 Days

**CamoKote C20 Series High Solid Polyurethane Topcoat – C201 Gloss Colors**

**C201 Gloss Colors**



**MIXING INFORMATION:**

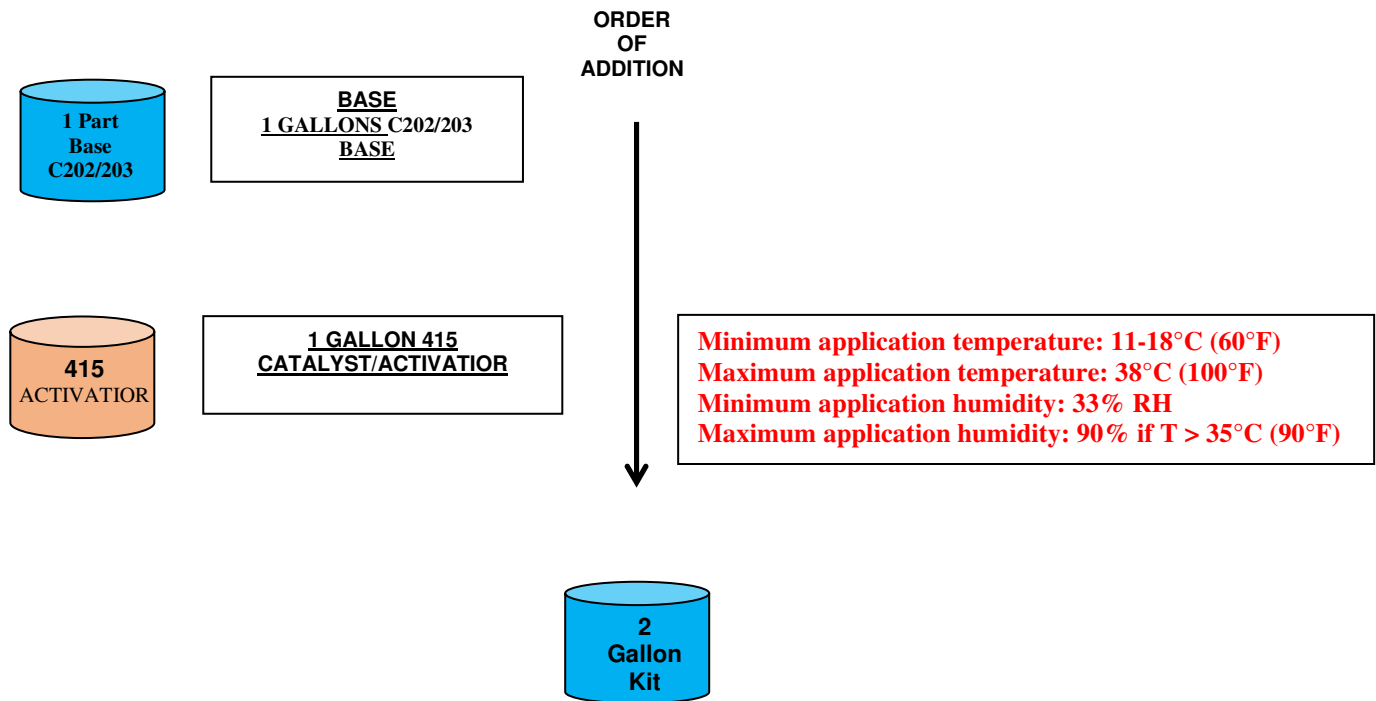
- PRESHAKE BASE 5 - 15 MINUTES
- ADD ONLY IN ORDER OF ADDITION
- STIR AS COMPONENTS ARE ADDED
- INDUCTION** NONE
- VISCOSITY** 17-19 SECONDS WITH EZ ZAHN CUP # 2
- MATERIAL SHOULD REMAIN UNDER AGITATION DURING THE ENTIRE APPLICATION
- DO NOT EXCEED POT LIFE FOR ANY MIX
- ADD PAINT FOR SECOND COAT IF REQUIRED OR MIX NEW PAINT AS REQUIRED
- USE ONLY NEW PAINT FOR THE THIRD COAT IF THIRD COAT IS REQUIRED

**Dry Times: \*\*\*Thinner Options for Gloss Colors Only**

Temperature	Thinner	PS40	Wet-Edge	Time Between Coats	Dry to Tape	Dry to Handle	Full Cure
52-65°F (11-18°C)	CF3	0.25%	50 Min	1-1.5 Hours	8-10 Hours	12 Hours	6 Days
66-75°F (19-23°C)	CM100	0.20%	40 Min	45-60 Min	7-8 Hours	9-10 Hours	6 Days
76-85°F (24-29°C)	CM100	0.10%	40 Min	45-60 Min	7-8 Hours	9-10 Hours	6 Days
86-100°F (30-38°C)	CS34	N/A	30 Min	45-60 Min	6-7 Hours	7-8 Hours	6 Days

\* Do not use PS40 accelerator in temperatures over 85°F (29°C)

**CamoKote C20 Series High Solid Polyurethane Topcoat – C202 Semi-Gloss & C203 Flat Colors**



**MIXING INFORMATION:**

- PRESHAKE BASE 5 - 15 MINUTES
- ADD ONLY IN ORDER OF ADDITION
- NO THINNER SHOULD BE ADDED
- STIR AS COMPONENTS ARE ADDED
- INDUCTION NONE
- VISCOSITY 17-22 SECONDS WITH EZ ZAHN CUP # 2
- MATERIAL SHOULD REMAIN UNDER AGITATION DURING THE ENTIRE APPLICATION
- DO NOT EXCEED POT LIFE FOR ANY MIX

Temperature	PS40	Wet-Edge	Time Between Coats	Dry to Tape	Dry to Handle	Full Cure
52-65°F (11-18°C)	0.25%	50 Min	1-1.5 Hours	8-10 Hours	12 Hours	6 Days
66-75°F (19-23°C)	0.20%	40 Min	45-60 Min	7-8 Hours	9-10 Hours	6 Days
76-85°F (24-29°C)	0.10%	40 Min	45-60 Min	7-8 Hours	9-10 Hours	6 Days
86-100°F (30-38°C)	N/A	30 Min	45-60 Min	6-7 Hours	7-8 Hours	6 Days

\* Do not use PS40 accelerator in temperatures over 85°F (29°C)

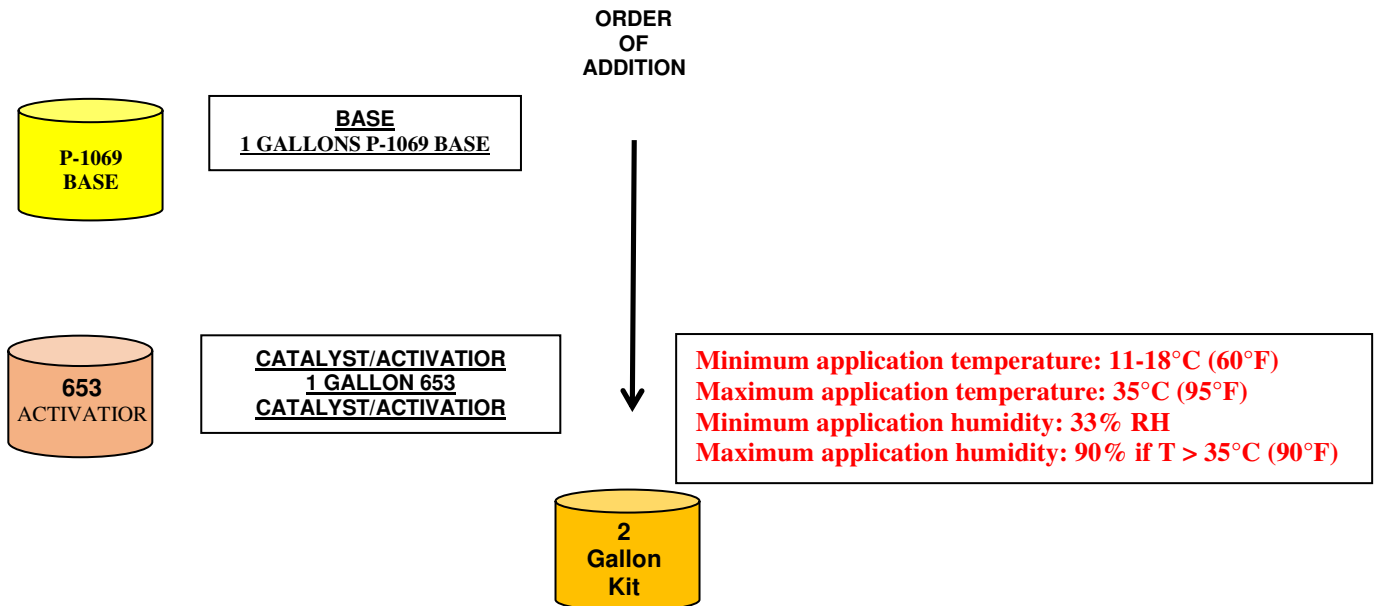
**E** CHEM  
Military & Aerospace Coatings  
**Product Mixing Chart**

August 2024

**P-1069 High Build Primer**

Color:	XXXX
VOC:	350 g/l
Mix Ratio:	1:1 1 Part Base P-1069 1 Part Catalyst/Activator 653
Induction Time:	10 Minutes
VISCOSITY:	19-25 seconds #2 Zahn cup
Film Thickness:	.5-1.0 Mills DFT Wet Film Thickness .75-1.5 Mills
Pot Life	16 Hours @ 21° C 70°F (Higher Temperatures will shorten shelf life)
SHELF LIFE:	24 months (unopened can)

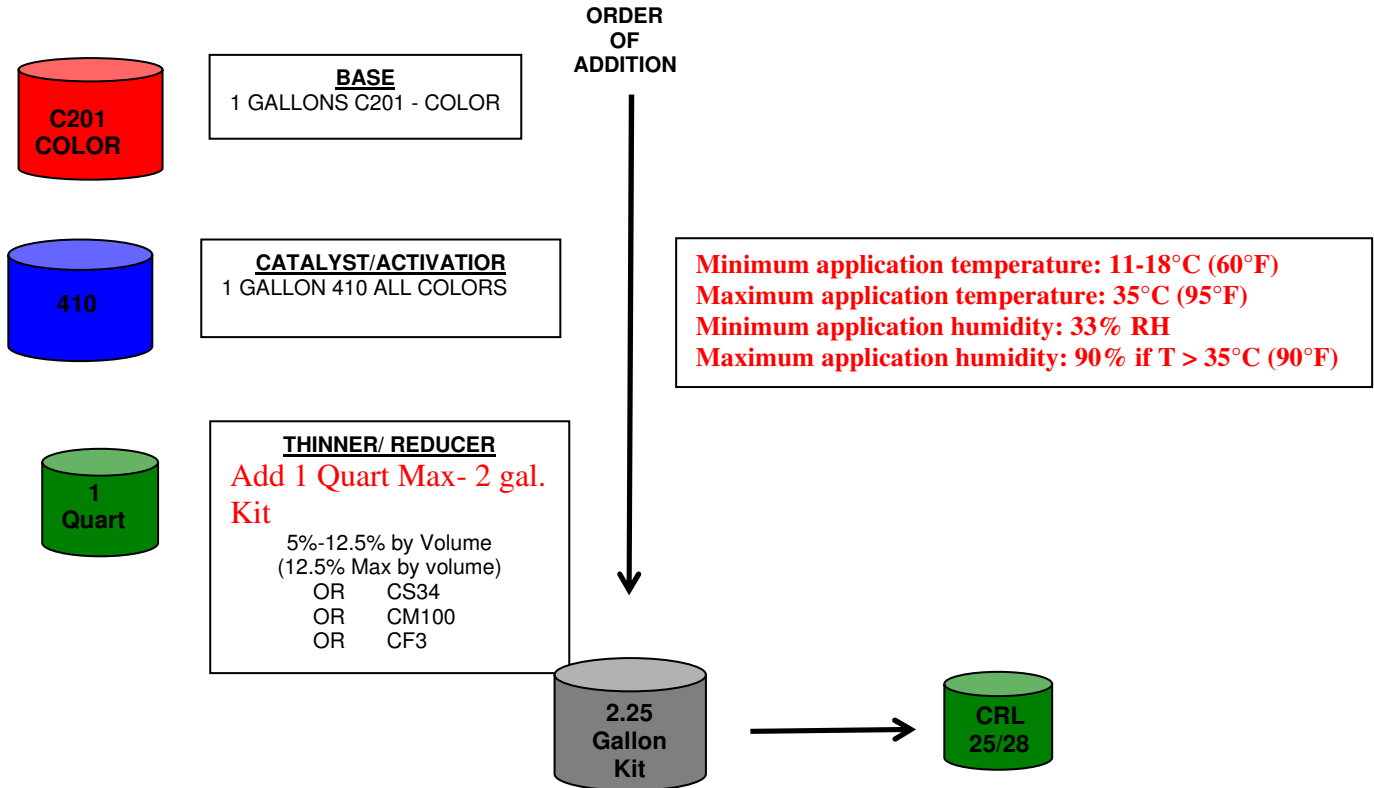
\* PRODUCT MUST BE ROOM TEMPERATURE PRIOR TO MIXING.



**MIXING INFORMATION:**

- PRESHAKE BASE 5 - 15 MINUTES
- ADD ONLY IN ORDER OF ADDITION
- STIR AS COMPONENTS ARE ADDED
- INDUCTION 10 MINUTES**
- VISCOSITY** 19-25 seconds #2 Zahn cup
- MATERIAL SHOULD REMAIN UNDER AGITATION DURING THE ENTIRE APPLICATION
- DO NOT EXCEED POT LIFE FOR ANY MIX

**CRL 25 & CRL 28 Roller Additive**



**CRL 25:**

CRL 25 is a brushing Roller additive designed for use 3 Chem C201 Series Polyurethane topcoats with **low to moderate temperature ranges**. CRL 25 should be added to the completed admix by volume as per the below temperature chart.

Temperature	Add by volume	Wet-Edge	Dry to Tape	Dry to Handle	Full Cure
52-65°F (11-18°C)	2%	60 Min	8-10 Hours	10-12 Hours	6 Days
66-85°F (19-29°C)	5%	60 Min	7-9 Hours	8-10 Hours	6 Days

**CRL 28:**

CRL 28 is a brushing Roller additive designed for use 3 Chem G31 Series Polyurethane topcoats with **high temperature ranges**. CRL 28 should be added to the completed admix by volume as per the below temperature chart.

Temperature	Add by volume	Wet-Edge	Dry to Tape	Dry to Handle	Full Cure
86-100°F (30-35°C)	5%	60 Min	7-9 Hours	8-10 Hours	6 Days